



One-of-a-kind Cosmetic Items



Leather Sandals



True-to-Life Prints Created by Exceptional Image Quality and Special Effects

With the VersaUV LEF2 series, you can produce photos, graphics and finely-detailed text with unmatched print quality. In addition, the LEF2 series enables printing amazingly lifelike textures and simulated 3D embossing as well as gloss and matte finishes by overprinting multiple layers of Clear ink and changing the timing of UV light irradiation. In addition to CMYK and Clear inks, White ink is also available to ensure that colors pop on dark or clear substrates.

Ink combinations



Rolland Texture System Library

The LEF2 series offers 72 ready-to-use texture patterns



Print Directly on a Wide Range of Materials

Unlike other inkjet printers, the LEF2 series employs UV-LED lamps to instantly cure ink on the surface of material with UV light, allowing you to print directly onto PVC and plastics, canvas, wood, leather, fabric, and more. Now the addition of Primer ink opens up the possibility of printing on an even wider variety of materials.

* For best primer results, it is strongly recommended that users test for adhesion on specific substrates prior to final production.

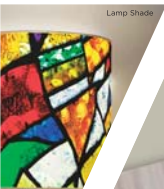


Wooden Gift Box



Fabric Panel

Cup and Coaster



Lamp Shade

From Hard to Soft Materials and From Flat to Curved Objects

Capable of stretching around the most complex corners and curves as well as printing on soft materials such as leather and fabric, advanced Roland ECO-UV ink formulations are designed for both flexibility and beautiful imaging. Materials up to 100 mm (3.94 in) thick can be loaded, and a height tolerance of 2mm facilitates printing on irregular and curved objects.

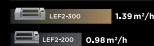


A Choice of Productivity and Printing Areas

The LEF2 lineup includes two models with different work sizes and printing speeds. Choose the one that best suits your work volume and the size of the material you wish to print.

LEF2 series throughput

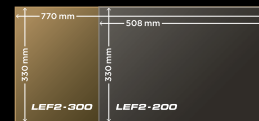
CMYK High Quality (12 pass)



CMYK Standard (12 pass)



LEF2 series print area



Print Just One or Many

With the LEF2 series, you can print several items or as few as one at a time on demand. This important feature gives you the versatility to create prototypes, check the finish of a printed image, produce a special one-of-a-kind gift, or print a small volume of items in-house.



Prototypes

Intuitive VersaWorks 6 Ensures Efficient Production



The LEF2 series includes the latest VersaWorks 6 RIP & Print management software equipped with a user-friendly menu of functions to maximize performance so that high-quality printing can be performed immediately after installation. You can automatically generate White, Clear (gloss) and Primer ink layers directly in the RIP software. The Color Matching function ensures consistent color between multiple same-model printers so you can produce reliable, high-volume work.*

* Valid only when using the same model printers with the same ink type and configuration. Files must be printed with the same print settings including "Media Type" and "Print Quality".

More Efficient Reprinting

The LEF2 series adopts a "the Multiple Print function" that can perform continuous printing efficiently. Previously, when printing the same data continuously, it was necessary to send print data from the included software each time when loading materials. Now with the Multiple Print function, you can perform the next print just by pressing the start button on the machine without returning to the software.

Monitor Operation Status in Real Time

"Roland DG Printer Status Monitor" supports smart printing operations so you can instantly check the operation status of multiple printers, including printing, waiting, and emergency stop errors on a monitor.
[Supported models] VersaUV LEF / LEF2 series



VersaUV

LEF2-300 / 200
Benchtop UV Flatbed Printer

Is It Real or Printed?



Benchtop UV Flatbed Printers Expand Your Imagination

With superior ease of use and efficiency, you can print brilliant color and realistic textures for amazingly lifelike graphics plus premium finishes including simulated embossing on almost anything. Now available in a choice of 20 or 30 inch print widths in a stylish form factor, the Lef2 series will redefine your business.

VersaUV

LEF2-300 / 200
Benchtop UV Flatbed Printer

VersaUV LEF2-300 / LEF2-200

Specifications		LEF2-300	LEF2-200
Printing method			
Piezo inkjet method			
Printable area			
Width	Max. 300 mm (11.8 in.)	Max. 300 mm (11.8 in.)	Max. 300 mm (11.8 in.)
Length	Max. 300 mm (11.8 in.)	Max. 300 mm (11.8 in.)	Max. 300 mm (11.8 in.)
Attachable objects to be printed on			
Thickness	Max. 100 mm (3.94 in.)	Max. 100 mm (3.94 in.)	Max. 100 mm (3.94 in.)
Weight	Max. 8 kg (17.6 lb.)	Max. 5 kg (11 lb.)	
Maximum printing width/printing length			
Max. 770 (width) + 330 (length) mm (30.3" x 13")	Max. 508 (width) + 330 (length) mm (20" x 13")		
Ink			
Type	ECO-UV (EUVA) 220 ml cartridge, ECO-UV (EUVA) 500 ml cartridge (White ink is not available in 500 ml cartridge.)	ECO-UV (EUVA) 220 ml cartridge	
Colors	Six colors (cyan, magenta, yellow, black, white, and glass + 2)	Five colors (cyan, magenta, yellow, black, and white)	Five colors (cyan, magenta, yellow, black, and white) and primer
Finishing unit			
Sulfin UV-LED lamp			
Printing resolution			
Max. 1440 dpi			
Distance accuracy*			
±0.3 mm (±11.8 mil) or 10.3% of the specified distance, whichever is greater		±0.3% of distance travelled or ±0.3 mm (±11.8 mil), whichever is greater	
Position reproducibility*			
-			
Connectivity			
Ethernet (POE) BASE-T/100BASE-TX, automatic switching			
Power-saving function			
Automatic sleep feature			
Power requirements			
AC200 to 240 V ± 10%, 21 A, 50/60 Hz			
Power consumption			
During operation	Approx. 178 W	Approx. 178 W	Approx. 178 W
Standby mode	Approx. 18 W	Approx. 18 W	Approx. 18 W
Acoustic noise level			
During operation	60 dB (A) or less	60 dB (A) or less	60 dB (A) or less
During standby	49 dB (A) or less	49 dB (A) or less	49 dB (A) or less
Outer dimensions			
1,560 (W) × 955 (D) × 576 (H) mm (61.4 (W) × 37.6 (D) × 22.7 (H) in.)		1,202 (W) × 862 (D) × 549 (H) mm (47.3 (W) × 33.9 (D) × 21.6 (H) in.)	
154 kg (337.5 lb.)		110 kg (242.5 lb.)	
Environment			
During operation	Temperature: 20 to 32°C (68 to 90°F) (22°C (72°F) or higher recommended), Humidity: 35 to 80% RH (no condensation)		
Not operating	Temperature: 5 to 40°C (41 to 104°F), Humidity: 20 to 80% RH (no condensation)		
Included items			
Power cord, software CD, cleaning fluid, drum roller, manuals, etc.			

* Temperature for LEF2-300 is 23°C (73°F) and for LEF2-200 is 25°C (77°F). Humidity: 50% RH.

VersaWorks 6 System Requirements	
Operating System	Windows® 10 (32/64-bit), Windows® 8.1 (32/64-bit), Windows® 7 Ultimate / Professional (32/64-bit)
CPU	Intel® Core™ 2 Duo, 2.0 GHz or faster recommended
RAM	2 GB or more recommended
Video card and monitor	A resolution of 1280 x 1024 or more
Free harddisk space	40 GB or more recommended
Harddisk file system	NTFS format
Optical drive	DVD-ROM drive
Other	Internet connection recommended

This device is capable of printing on a wide variety of substrates. However, the print quality or the ink adhesion may vary according to the substrate used and it is strongly recommended to test the substrate for compatibility to ensure optimal print results.

Warning: Vaporized components may slightly irritate the eyes, nose and/or throat during and following printing with this product. If continuously printing in a closed space, the density of volatile compositions will accumulate and may irritate the eyes, nose and/or throat. Roland DG strongly recommends that you install a ventilation system and use this product in a well-ventilated room. For more information, please contact your local distributor or dealer.

About White Ink: Due to the nature of white ink, the pigment will settle in the cartridge and ink flow system, requiring you to shake the cartridge before each use.

Roland DG reserves the right to make changes in specifications, materials, or accessories without notice. Actual output may vary. For optimum output quality, periodic maintenance on critical components may be required. Please contact your Roland DG dealer for details. No guarantee or warranty is implied other than expressly stated. Roland DG shall not be liable for any incidental or consequential damages, whether foreseeable or not, caused by defects in such products. PATENTED IN U.S.A. All other trademarks are the property of their respective owners. Reproduction or use of copyrighted material is governed by local, national and international laws. Customers are responsible for observing all applicable laws and are liable for any infringement. Roland DG Corporation has licensed the MMP technology from the TPL Group.

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Options	Model	Description
ECO-UV Ink	EUVCY/EUVACY	Cyan, 220 ml
	EUVMG/EUVMG	Magenta, 220 ml
	EUVPW/EUVPW	Yellow, 220 ml
	EUVSK/EUVSK	Black, 220 ml
	EUVDW/EUVDW	White, 220 ml
	EUVGL/EUVGL	Gloss, 220 ml
	EUVA-4CY	Cyan, 500 ml
	EUVA-4MG	Magenta, 500 ml
	EUVA-4YE	Yellow, 500 ml
	EUVA-4BK	Black, 500 ml
EUVA-4GL	Gloss, 500 ml	
EUVA-PR*	Primer, 500 ml	
Cleaning fluid	500 ml	220 ml
Vacuum table†	500 ml	220 ml

* Primer ink adhesion may vary depending on substrate and conditions. Testing ink adhesion prior to production is recommended. † Vacuum table is standard feature of LEF2-300.



LEF2-300

An optional deodorizing system is available for the LEF2 series. This includes an activated carbon filter which effectively removes the odor and volatile substances that occur during printing. The unit can be placed easily underneath the LEF2 series.